LAZENEUVE

FRENCH MACHINE TOOL MARKET LEADER SINCE 1905.









HORIZONTAL LATHES





THE **CAZENEUVE PROCESS**

DESIGN

CAZENEUVE has adopted an R&D strategy that is dedicated to the continuous improvement of competitiveness, productivity and ease of use. This strategy relies on its multidisciplinary engineering team (materials science, styling, state-of-theart software development and mechanical design), its practical experience of machining and its close contact with its customers.



FABRICATION

The lathes are made in the CAZENEUVE workshops in Pont-Evêque (Isère, France). The bed is made from a single

> cast unit with the ways machined into the faces, hardened and surface ground to ensure that the structure is rigid and remains stable for the whole life time of the machine. Efficient organisation of the factory ensures total control over all the fabrication processes such as fitting hand scraping, assembly, wiring, inspection and testing.





CUSTOMER SERVICE

CAZENEUVE supports customers, wherever that may be, before, during or after purchase.

Appropriate solutions for the throughput and projected growth of each customer: new machines, rebuilding machines, upgrading existing machines, custom modifications, etc.

Personal service: continuity and availability of sales engineers, who know their business and are out in the field.

Extended service: technical support, training, troubleshooting and on site repairs.

Long-term service: the after sales service can provide spare parts for machines designed more than 40 years ago, confirming that CAZENEUVE lathes are built to last.

THE OPTIMAX3 INTERFACE

« INTUITIVE MACHINING »

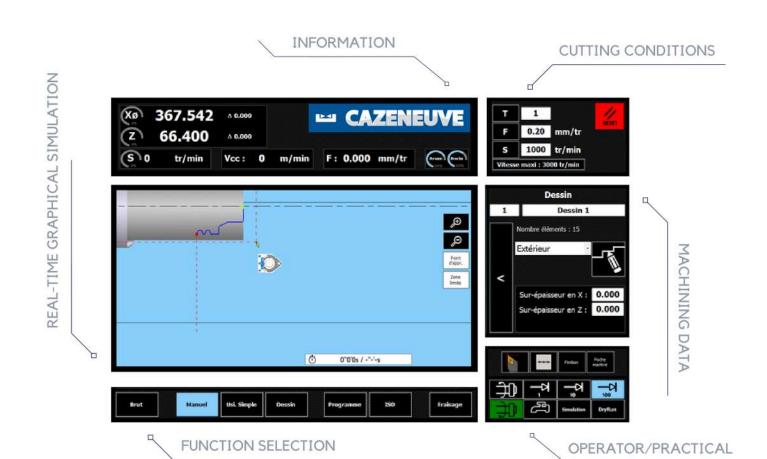
CAZENEUVE'S extensive R&D into ergonomics, productivity and safety has created a new concept of modern lathework that is easy and efficient!

- Clear and modern ergonomic control panel with a large multi-touch screen;
- 3D graphic simulation with pre-process and in-process time lapse;
- · Fast and intuitive learning curve;
- Shorter setup time;
- Safe-zone management;
- · Maintenance chart with reminders;
- Power consumption analysis;
- · Simulator for PC:
- Remote maintenance.

3 machining options:

- Open-door machining in manual mode;
- Automatic machining using basic pre-set cycles (turning and milling) and features unique to CAZENEUVE:
- Range machining via interactive programming.





THE OPTIMAX^{CN} INTERFACE

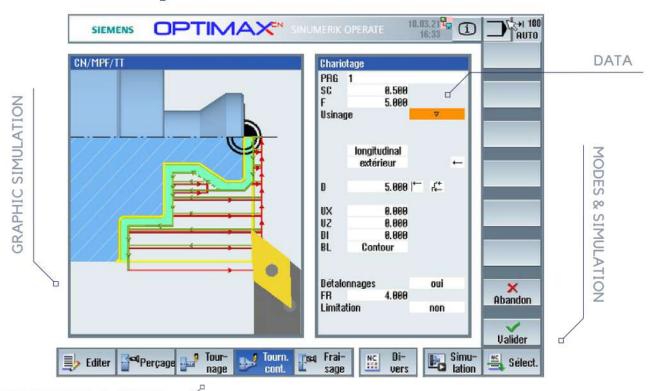
« NC MACHINING MADE ACCESSIBLE »

CAZENEUVE offers a standardised, function-based solution for easier and safer machining operations via an interface that is already used worldwide.

- Large touch screen or LCD screen + keypad;
- ShopTurn or ISO interactive programming;
- · Pre-set turning and milling cycles;
- · Open-door "Adjustment" mode;
- · 3D pre-process and in-process graphic simulation;
- SINUTRAIN simulation software for PC:
- · Remote maintenance:
- · Fast performance;
- · Data connectivity and extraction;
- · Programming knowledge recommended.



PRACTICAL INFORMATION



OPTIMAX 360



A compact and accurate machine.

Designed and developed to satisfy an extensive range of professionals.

Through its size, its robustness and its characteristics, this lathe will fit into your workshops, as a long-term addition.

Compact and offering the operator an optimum working environment, this lathe is ideal for creating your tools, unit parts, prototypes and small-size repairs.

The French machining lathe par excellence, both modern and precise, with a world-renowned robustness.





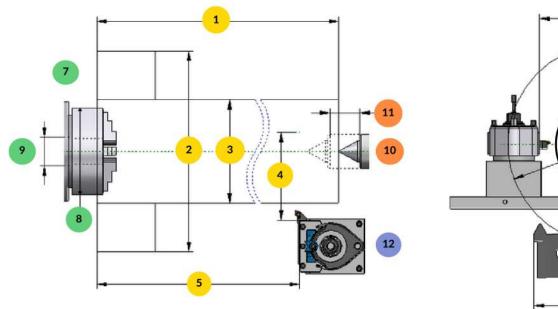


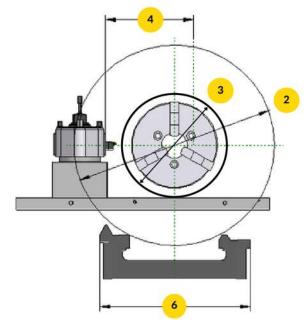




TECHNICAL CHARACTERISTICS

OPTIMAX 360





_	Cuit	THE PARTY

Spindle

Tailstock

Tool holder

Overall dimensions

Distance between centres	700 mm
Swing over bed	390 mm
Swing over cross slide	200 mm
Carriage X axis travel	180 mm
Z axis travel	610 mm
Bed width	330 mm
Nose type, speed	A1 6" 3500 rpm
Chuck diameter	200 mm
Spindle bore	54 mm
Quill diameter and taper	60 mm, CM4
Quill travel	140 mm
Turret, tool size	Manual, 20 x 20 mm
Length	2600 mm
Width	1950 mm
Height	1680 mm
Weight	2000 kg

OPTIMAX 590





The versatile, modern and robust lathe.

Ergonomic maximum working and environment for this machine range, a descendant of the conventional HB 575 lathes.

For the operator, access to the machine and the space inside the cabin aids the setting up and machining of small- and medium-sized parts.

Several LED lights provide excellent visibility and precision work over the entire distance between centres.

The versatile machining lathe combines the modernity and robustness of highly-accurate mechanics, with a reputation worldwide.





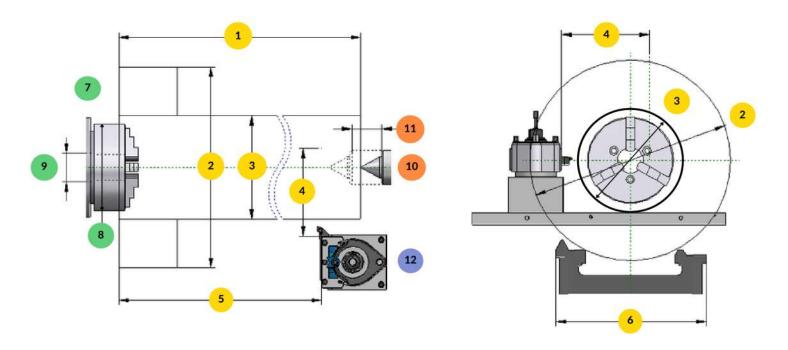






TECHNICAL CHARACTERISTICS

OPTIMAX 590



_	 ,	 45	

Spindle

Tailstock

Tool holder

Overall dimensions

Swing over bed 583 mm Swing over cross slide 300 mm Carriage X axis travel 285 mm Z axis travel 950 / 1710 mm Bed width 440 mm Nose type, speed A1 8" 3000 rpm Chuck diameter 250 mm Spindle bore 82 mm Quill diameter and taper 100 mm, CM5 Quill travel 235 mm Turret, tool size Manual, 25 x 25 mm Length 3200 / 3960 mm Width 2005 mm Height 1840 mm Weight 2700 / 3000 kg	Distance between centres	1100 / 1800 mm
Carriage X axis travel Z axis travel 950 / 1710 mm Bed width 440 mm Nose type, speed A1 8" 3000 rpm Chuck diameter 250 mm Spindle bore 82 mm Quill diameter and taper 100 mm, CM5 Quill travel 235 mm Turret, tool size Manual, 25 x 25 mm Length 3200 / 3960 mm Width Height 1840 mm	Swing over bed	583 mm
Z axis travel 950 / 1710 mm Bed width 440 mm Nose type, speed A1 8" 3000 rpm Chuck diameter 250 mm Spindle bore 82 mm Quill diameter and taper 100 mm, CM5 Quill travel 235 mm Turret, tool size Manual, 25 x 25 mm Length 3200 / 3960 mm Width 2005 mm Height 1840 mm	Swing over cross slide	300 mm
Bed width 440 mm Nose type, speed A1 8" 3000 rpm Chuck diameter 250 mm Spindle bore 82 mm Quill diameter and taper 100 mm, CM5 Quill travel 235 mm Turret, tool size Manual, 25 x 25 mm Length 3200 / 3960 mm Width 2005 mm Height 1840 mm	Carriage X axis travel	285 mm
Nose type, speed Chuck diameter 250 mm Spindle bore 82 mm Quill diameter and taper 100 mm, CM5 Quill travel 235 mm Turret, tool size Length 3200 / 3960 mm Width Height 1840 mm	Z axis travel	950 / 1710 mm
Chuck diameter 250 mm Spindle bore 82 mm Quill diameter and taper 100 mm, CM5 Quill travel 235 mm Turret, tool size Manual, 25 x 25 mm Length 3200 / 3960 mm Width 2005 mm Height 1840 mm	Bed width	440 mm
Spindle bore 82 mm Quill diameter and taper 100 mm, CM5 Quill travel 235 mm Turret, tool size Manual, 25 x 25 mm Length 3200 / 3960 mm Width 2005 mm Height 1840 mm	Nose type, speed	A1 8" 3000 rpm
Quill diameter and taper100 mm, CM5Quill travel235 mmTurret, tool sizeManual, 25 x 25 mmLength3200 / 3960 mmWidth2005 mmHeight1840 mm	Chuck diameter	250 mm
Quill travel 235 mm Turret, tool size Manual, 25 x 25 mm Length 3200 / 3960 mm Width 2005 mm Height 1840 mm	Spindle bore	82 mm
Turret, tool size Manual, 25 x 25 mm Length 3200 / 3960 mm Width 2005 mm Height 1840 mm	Quill diameter and taper	100 mm, CM5
Length 3200 / 3960 mm Width 2005 mm Height 1840 mm	Quill travel	235 mm
Width 2005 mm Height 1840 mm	Turret, tool size	Manual, 25 x 25 mm
Height 1840 mm	Length	3200 / 3960 mm
7	Width	2005 mm
Weight 2700 / 3000 kg	Height	1840 mm
	Weight	2700 / 3000 kg

OPTIMAX 740





Range of lathes for machining long parts (up to 4 metres).

Available in 2 or 3 axes, this lathe provides the operator with full comfort for simplified and superior quality machining, including on long parts.

The precision and the robustness of the lathe are ensured by its wide hardened and ground bed as well as by its optimised guidance.

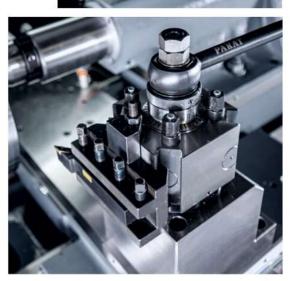






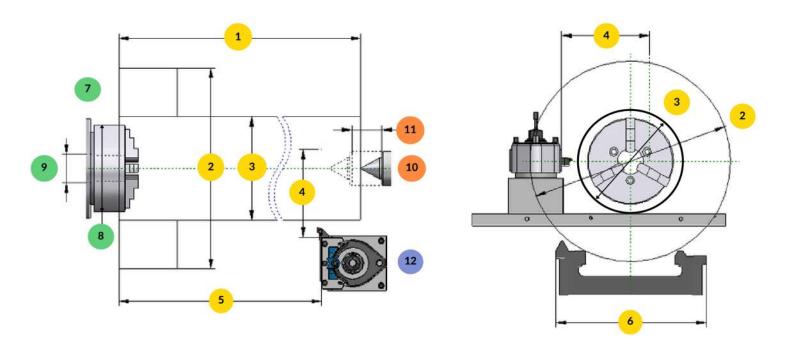






TECHNICAL CHARACTERISTICS

OPTIMAX 740



1	Distance between centres	2000 / 3000 / 4000 mm
2	Swing over bed	740 mm
3	Swing over cross slide	460 mm
4	Carriage X axis travel	400 mm
5	Z axis travel	2000 / 3000 / 4000 mm
6	Bed width	440 mm
7	Nose type, speed	A2 8" 2300 rpm
8	Chuck diameter	315 mm

Spindle

Tailstock

Tool holder

Overall dimensions

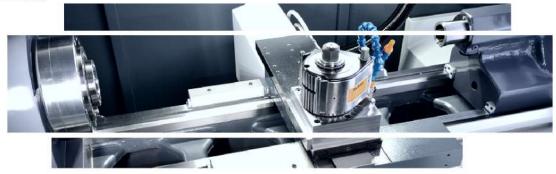
Spindle bore	105 mm
Quill diameter and taper	100 mm, CM5
Quill travel	235 mm
Turret, tool size	Manual, 25 x 25 mm / 32 x 32 mm
Length	4800 / 5800 / 6800 mm
Width	2300 mm
Height	2150 mm
Weight	5000 / 6000 / 7000 kg

OUR MACHINE TOOL RANGE

HORIZONTAL LATHES

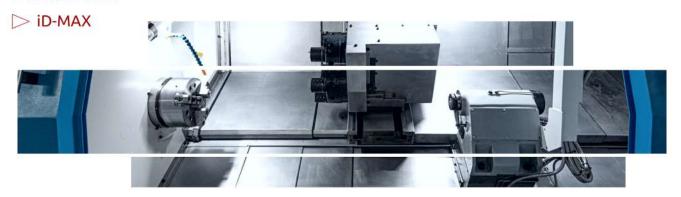
Numerically assisted lathes





INCLINED BED LATHES

Production lathes



MILLING MACHINE

Machining centres









